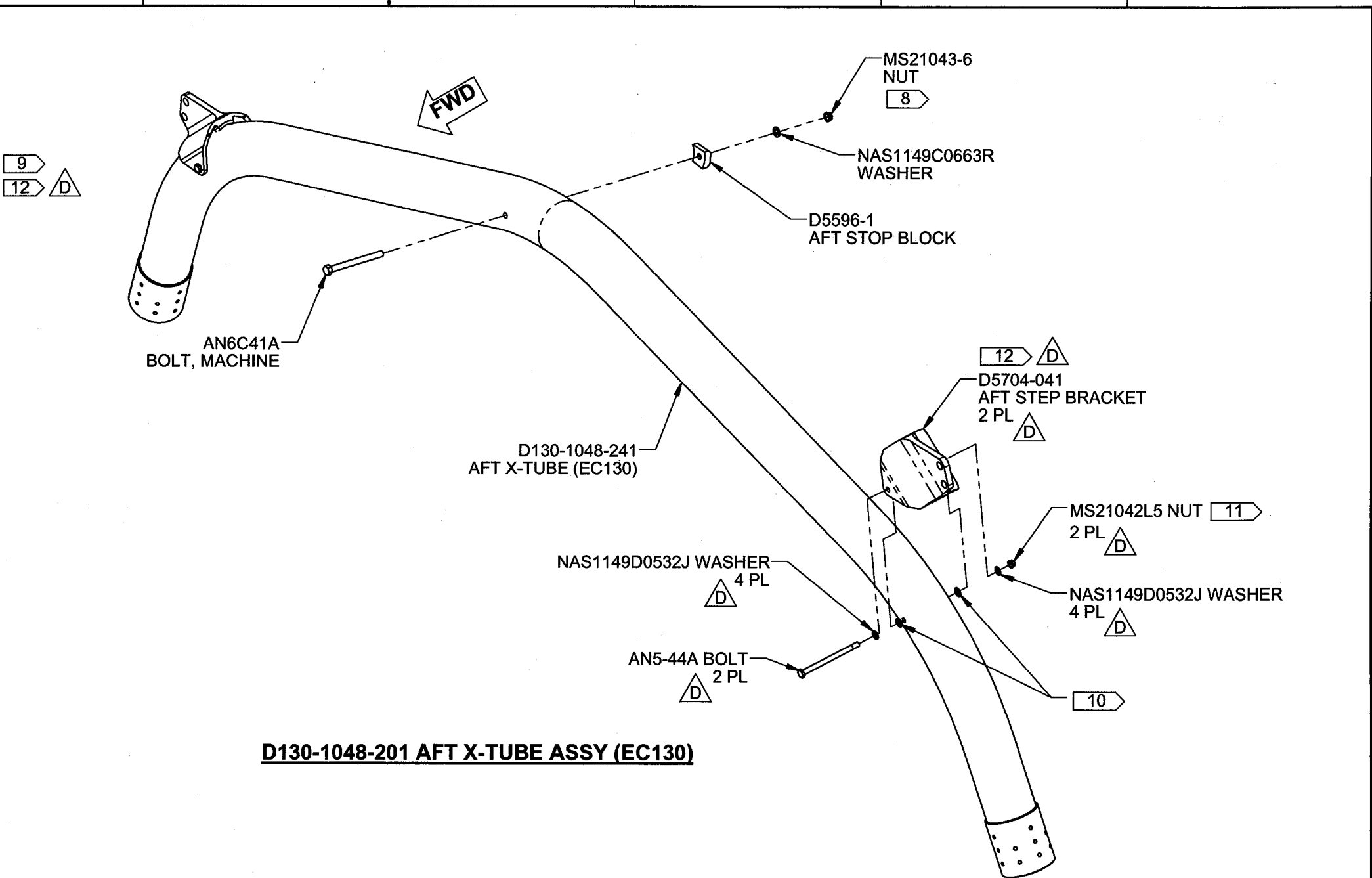


QTY -201	P/N	DESCRIPTION
X	D130-1048-201	AFT X-TUBE ASSY (EC130)
1	D130-1048-241	AFT X-TUBE (EC130)
1	D5596-1	AFT STOP BLOCK
2	D5704-041	AFT STEP BRACKET ASSY
2	D5715-1	DRILL BUSHING
A/R	D5704-7	CUSHION
2	AN5-44A	BOLT
1	AN6C41A	BOLT, MACHINE
2	MS21042L5	NUT, SELF-LOCKING
1	MS21043-6	NUT
8	NAS1149D0532J	WASHER
4	NAS1149D0516J	WASHER
1	NAS1149C0663R	WASHER



D130-1048-201 AFT X-TUBE ASSY (EC130)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: N/A
 - 4) UNITS: N/A
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 34.8 lbs
 - 8) INSTALL FASTENERS HAND TIGHT ONLY
 - 9) HARDWARE NOT SHOWN. TO BE SHIPPED LOOSE.
 - 10) INSTALL NAS1149D0516J AND/OR NAS1149D0532J WASHER BETWEEN STEP BRACKET AND CROSSTUBE TO ENSURE SNUG FIT.
 - 11) TORQUE NUT TO 60-85 in-lbs
 - 12) D5704-041 AFT STEP ASSY MUST NOT BE FREE TO MOVE AFTER TORQUING FASTENERS. IF MOVEMENT IS POSSIBLE, REPLACE D5704-5 WITH D5704-7 CUSHION AND BOND USING THE PROCEDURE ON DWG D5704.

RELEASED
2020 SEP 29
H3 ECN 26-26

APPROVED

D	ADDED QUANTITIES TO PART NUMBERS, AS REQUIRED, TO MATCH BOM. ADDED NOTE 12. ADDED D5704-7 AS REQUIRED TO BOM PER NOTE 12	SAD	20.06.03
C	ADDED D5704-041 AFT STEP BRACKET AND ASSOCIATED HARDWARE	ZF	19.09.05
B	REFORMAT TO REMOVE ITEM NUMBERS. ADDED D5715-1 DRILL BUSHINGS. UPDATED HARDWARE. REMOVED PENETROX. UPDATED WEIGHT FOR PAINT AND SEALANT.	ZF	19.02.05
A	NEW ISSUE	ZF	18.05.04
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	KPT	DRAWING NO. REV. D D130-1048-201 SHEET 1 OF 1	
MFG. APPR.	DD		
APPROVED	CP	TITLE SCALE AFT X-TUBE ASSY (EC130) NTS	
DE APPR.	CP		
DATE	20.06.03	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	